## CNC PREFLIGHT CHECKLIST

CHECK work area
CHECK spindle
CHECK ballscrews
CHECK e-stop
turn ON compressor
ATTACH compressor
START CAMaster
turn ON cnc
INITIALIZE on CAMaster
WARM up spindle
turn ON air filtration
turn ON dust collection

## CNC CLEANUP CHECKLIST

ZERO spindle control
REMOVE all bits from spindle
PUT AWAY collet and bits or INSTANT DEATH
CLEAN work area
PUT AWAY clamps+wrenches+hardware
VACUUM cnc
JOG machine to back right
turn OFF compressor
DETACH compressor
turn OFF cnc
CLOSE CAMaster
turn OFF air filtration
turn OFF dust collection